

# Top Metal Builders 2015

## Top Metal Builders Rank By Tonnage

Rank	Company Name/Location	Year Founded	2015 Tonnage	2014 Tonnage	% Change Tonnage	2015 Square Footage	Affiliated Manufacturer
1	Span Construction & Engineering Inc., Madera, Calif.	1979	24,394.0	18,495.0	24.2%	6,298,700	Varco Pruden Buildings, Butler Manufacturing
2	Trinity Steel Works LLC, Scottsville, Ky.	2011	14,590.0	10,540.0	27.8%	1,980,560	American Buildings Co.
3	Keller Inc., Kaukauna, Wis.	1960	10,716.0	9,157.0	14.5%	2,284,196	American Buildings Co.
4	Steel Worx Solutions LLC, Groveland, Fla.	2005	8,107.0	5,175.0	36.2%	1,221,000	Butler Manufacturing
5	Hansen-Rice Inc., Nampa, Idaho	1983	7,808.0	5,389.0	31.0%	1,801,203	GEM Building Systems, Varco Pruden Buildings
6	Crossland Construction Co. Inc., Columbus, Kan.	1978	7,144.7	4,489.4	37.2%	1,821,607	
7	Fleming Building Co. Inc., Tulsa, Okla.	1946	4,833.0	4,630.0	4.2%	963,275	Butler Manufacturing
8	Bayland Buildings Inc., Green Bay, Wis.	1991	4,780.0	3,500.0	26.8%	2,499,460	Varco Pruden Buildings, Nucor Building Systems, AgriSteel
9	Precision Erection Co., Russell Springs, Ky.	1991	3,781.0	4,327.0	-14.4%	1,021,983	Various
10	Force Construction Co. Inc., Columbus, Ind.	1946	3,757.0	1,361.0	63.8%	797,544	Butler Manufacturing
11	Sure Steel Inc., South Weber, Utah	1993	3,105.0	2,232.0	28.1%	430,200	Varco Pruden Buildings, Garco Building Systems
12	Design Systems Builders Inc., Nashville, Tenn.	1976	2,982.0	6,483.0	-117.4%	1,037,200	Butler Manufacturing
13	Steel Nation Inc., dba Steel Nation Steel Buildings, Washington, Pa.	2008	2,821.0	2,759.0	2.2%	485,765	Corle Building Systems
14	Ferguson Construction Co., Sidney, Ohio	1920	2,725.0	1,750.0	35.8%	675,000	Nucor Building Systems
15	Brett Construction Co., Lexington, Ky.	1986	2,640.0	2,222.0	15.8%	1,356,442	Varco Pruden Buildings
16	Gray & Becker Construction Services LLP, Austin, Texas	1947	2,611.0	2,776.0	-6.3%	996,000	Varco Pruden Buildings
17	BARNES buildings & management group inc., Weymouth, Mass.	1996	2,529.2	2,247.5	11.1%	392,218	Metallic Building Co.
18	Image Building Systems LLC, Scottsdale, Ariz.	2007	2,497.0	1,547.0	38.0%	517,077	Star Building Systems, CBC Steel Buildings
19	A-Lert Building Systems, a division of Centurion Industries Inc., New Braunfels, Texas	1976	2,484.0	1,000.0	59.7%	632,541	A-Lert Building Systems, a division of Centurion Industries Inc.
20	Clay Development & Construction Inc., Houston	1998	2,292.0	2,435.0	-6.2%	917,343	Private Label
21	SEA CON LLC, Issaquah, Wash.	1976	2,134.0	2,201.0	-3.1%	403,822	Metallic Building Co., Nucor Building Systems, GEM Buildings
22	Ultimate Steel Erection Inc., Rexburg, Idaho	2001	2,069.9	1,467.4	29.1%	424,100	Nucor Building Systems
23	J.B. Steel Inc., Medford, Ore.	1955	2,010.0	458.0	77.2%	448,178	Metallic Building Co.
24	Scenic Ridge Co., Gordonville, Pa.	1989	1,952.0	1,235.0	36.7%	553,040	Various
25	Russell P. LeFrois Builder Inc., Henrietta, N.Y.	1947	1,750.0	1,610.0	8.0%	775,000	Butler Manufacturing
26	Moltus Building Group, Midland, Mich.	2013	1,748.0	1,224.0	30.0%	582,761	Metallic Building Co.
27	a.j. Veneklasen Inc., Grand Rapids, Mich.	1976	1,721.0	1,322.0	23.2%	515,765	Varco Pruden Buildings
28	Clouse Construction Corp., New Riegel, Ohio	1975	1,684.0	1,562.0	7.2%	416,790	Butler Manufacturing
29	J.A. Wagner Construction Inc., Elkhart, Ind.	1972	1,672.0	1,633.0	2.3%	576,000	Butler Manufacturing
30	Building Innovation Group Inc., East Rochester, N.Y.	2000	1,525.0	1,658.0	-8.7%	315,750	Ceco Building Systems
31	JBS Contracting Inc., Mt. Pleasant, Mich.	1993	1,518.0	1,582.0	-4.2%	490,277	Nucor Building Systems, Chief Buildings, Schulte Building Systems Inc.
32	Jensen Builders Ltd., Fort Dodge, Iowa	1983	1,506.0	1,707.0	-13.3%	489,405	Chief Buildings
33	Briner Building Inc., Bluffton, Ind.	1969	1,488.0	1,567.0	-5.3%	378,000	Butler Manufacturing
34	Design Builders & Contractors, Elk Mound, Wis.	2005	1,467.8	1,372.6	6.5%	103,676	Nucor Building Systems
35	Larson-Danielson Construction Co. Inc., La Porte, Ind.	1908	1,434.0	119.0	91.7%	301,047	Butler Manufacturing
36	Blaine Construction Corp., Knoxville, Tenn.	1968	1,371.0	7,626.0	-456.2%	555,176	Varco Pruden Buildings
37	North Valley Building Systems Inc., Chico, Calif.	1972	1,353.0	1,070.0	20.9%		Butler Manufacturing
38	Innovative Steel Ltd., Vancouver, British Columbia, Canada		1,310.0		100.0%	90,000	CBC Steel Buildings
39	Dunn Building Co., Birmingham, Ala.	1878	1,278.0	1,849.0	-44.7%	320,944	Varco Pruden Buildings
40	Hoover Building Specialists LLC, Honey Brook, Pa.	2001	1,268.2	1,222.2	3.6%	289,499	
41	Epic Construction, Kieler, Wis.	2002	1,246.0	1,171.0	6.0%	379,171	Varco Pruden Buildings
42	Septagon Construction Co. Inc., Sedalia, Mo.	1980	1,230.0	2,703.0	-119.8%	195,000	Butler Manufacturing
43	Steel Vision Construction Inc., Rigby, Idaho	2001	1,135.2	1,541.6	-35.8%	408,418	Behlen Manufacturing Co.
44	Rudolph Libbe Inc., Walbridge, Ohio	1955	1,101.0	1,372.0	-24.6%	336,160	Varco Pruden Buildings
45	Mid-States Construction Inc., Elkhart, Ind.	1975	1,090.7	417.4	61.7%	272,050	Nucor Building Systems

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46	Raeco Builders LLC, Sioux Falls, S.D.	2009	1,054.6	494.0	53.2%	246,900	Nucor Building Systems
47	Hammers Construction Inc., Perham, Minn.	1956	1,017.9	1,272.9	-25.0%	259,295	Metallic Building Co.
48	Denham-Blythe Co. Inc., Lexington, Ky.	1976	1,008.7	642.7	36.3%	300,823	Nucor Building Systems
49	MMS Northeast Inc., Hampton Falls, N.H.	2000	1,006.9	619.9	38.4%	270,000	Chief Buildings
50	Lundy Construction Co. Inc., Williamsport, Pa.	1933	993.0	60.0	94.0%	288,518	Butler Manufacturing
51	Campbell Construction Inc., Wooster, Ohio	1953	969.0	488.0	49.6%	248,274	Butler Manufacturing
52	Wolverine Steel Erectors Inc., Dexter, Mich.	1987	946.0	1,096.0	-15.9%	495,082	Varco Pruden Buildings
53	Cannon Building Systems, Lenexa, Kan.	1997	938.0	615.0	34.4%	358,238	Varco Pruden Buildings
54	Interface Manufacturing Inc., Paso Robles, Calif.	1979	900.0	240.0	73.3%	140,000	CBC Steel Buildings
55	Tedesco Construction Services Inc., Niagara Falls, N.Y.	2006	895.0	805.0	10.1%	221,618	Varco Pruden Buildings
56	Patterson Horth Inc., Indianapolis	1995	890.0	241.0	72.9%		Nucor Building Systems
57	CHG Building Systems Inc., Renton, Wash.	1987	872.0	680.0	22.0%	199,406	Varco Pruden Buildings
58	Jewett Construction Co. Inc., Raymond, N.H.	1972	860.0	647.9	24.7%	167,000	Butler Manufacturing
59	Patco Construction Inc., Sanford, Maine	1985	845.0	379.0	55.1%	226,548	Varco Pruden Buildings
60	Borghesi Building & Engineering Co. Inc., Torrington, Conn.	1942	844.0	227.0	73.1%	223,655	Butler Manufacturing
61	Schwisow Construction Inc., Lincoln, Neb.	1985	823.0	1,747.0	-112.3%	207,507	Varco Pruden Buildings
62	Keefe Construction Services, Wiggins, Colo.	2006	820.0	370.0	54.9%	150,000	Butler Manufacturing
63	Gateway Building Systems Inc., West Fargo, N.D.	1958	805.0	1,971.0	-144.8%		Butler Manufacturing
64	Western Valley Development, Salida, Calif.		800.0	450.0	43.8%	169,000	CBC Steel Buildings
65	Tri-State Building & Supply Co. Inc., Pittsburg, Kan.	1945	789.0	362.0	54.1%		Butler Manufacturing, Metallic Building Co., American Buildings Co., Schulte Building Systems Inc.
66	B&B Steel Buildings LLC, Sidney, Mont.	2013	769.0	422.0	45.1%	146,450	Butler Manufacturing, Chief Buildings, Nucor Building Systems
67	Wagner Construction Co. LLC, Leesburg, Fla.	1989	751.0	514.0	31.6%	206,163	Butler Manufacturing
68	Cincinnati Commercial Contracting, Cincinnati	1979	747.0	686.0	8.2%	191,425	Butler Manufacturing
69	Fox Building Co. Inc., Norcross, Ga.	1985	745.0	417.0	44.0%	161,804	Nucor Building Systems
70	Southwest Building Solutions, Peoria, Ariz.	2009	742.0	556.0	25.1%	238,432	Metallic Buildings Co., Nucor Building Systems
71	CRF Metal Works LLC, Pasco, Wash.	2002	740.0	390.0	47.3%	194,323	Nucor Building Systems
72	Arctic Fox, Wasilla, Alaska		730.0	650.0	11.0%	130,000	CBC Steel Buildings
73	Dublin Building Systems, Dublin, Ohio	1970	713.0	424.0	40.5%	214,365	Varco Pruden Buildings
74	Grassmere Construction Ltd., Tillsonburg, Ontario, Canada	1989	704.0	444.0	36.9%	97,662	Butler Manufacturing
75	Rhoads & Johnson LLC, Fenton, Mich.	1902	696.0	23.0	96.7%		Butler Manufacturing
76	System Builders Inc., St. Joseph, Mo.	1974	691.0	487.0	29.5%	216,851	Varco Pruden Buildings
77	Drasis Development Inc., Peoria, Ariz.	2014	650.0		100.0%	110,000	Butler Manufacturing
78	Canco General Contractors Inc., Plant City, Fla.	1986	642.0	1,572.0	-144.9%	203,706	Varco Pruden Buildings
79	Riedel-Wilks Building Structures Inc., Huntington, W.Va.	1978	637.0	944.0	-48.2%	229,455	Varco Pruden Buildings, Parkline Buildings
80	Kessel Construction Inc., Bradford, Pa.	1934	633.0	551.0	13.0%	104,252	Butler Manufacturing
81	James Ware Construction Inc., Sturgis, Mich.	1974	631.0	600.0	4.9%	158,568	Butler Manufacturing
82	W.K. Thomas and Associates Inc., Butler, Pa.	1974	620.0	102.0	83.5%	217,000	Butler Manufacturing
83	Mainstream Construction Group Inc., Maitland, Fla.	1997	616.0	358.0	41.9%	188,964	Nucor Building Systems
84	Freeman Building Systems, Wooster, Ohio	1992	591.0	609.0	-3.0%		Butler Manufacturing
85	K-Con Inc., Charleston, S.C.	1984	591.0	297.9	49.6%	91,043	Nucor Building Systems, Metallic Building Co.
86	Kirby Structures Ltd., Oshawa, Ontario, Canada	1980	565.0	705.0	-24.8%	239,950	Varco Pruden Buildings
87	The Sheridan Corp., Fairfield, Maine	1947	551.0	370.0	32.8%	115,165	Butler Manufacturing (Maine Only)
88	Teton West of Washington, Pasco, Wash.		540.0	480.0	11.1%	126,500	CBC Steel Buildings
89	Tucker Construction & Engineering Inc., Winter Haven, Fla.	1961	540.0	448.0	17.0%	40,000	Butler Manufacturing
90	Ayars & Ayars Inc., Lincoln, Neb.	1985	532.0	1,124.0	-111.3%	247,238	Butler Manufacturing
91	VIP Structures, Syracuse, N.Y.	1975	506.0	1,153.0	-127.9%	218,656	Varco Pruden Buildings
92	VMJR Companies LLC, Glens Falls, N.Y.	2005	485.0	151.0	68.9%	65,400	Ceco Building Systems
93	DeGraff Development, Oakdale, Calif.		480.0	450.0	6.3%	126,000	CBC Steel Buildings
94	Rand Construction Engineering Inc., Brighton, Mich.	1980	471.0	1,260.0	-167.5%	243,825	Butler Manufacturing
95	Steadfast Structures Inc., Tucson, Ariz.	2003	458.7	868.3	-89.3%	163,725	Nucor Building Systems, Star Building Systems
96	M & F Litteken Co., Wichita Falls, Texas	1912	451.0	695.0	-54.1%	125,800	Varco Pruden Buildings
97	D&K Engineered Construction Inc., Grand Rapids, Mich.	1980	451.0	511.3	-13.4%	103,676	Nucor Building Systems
98	Racanelli Construction Co. LLC, Melville, N.Y.	1992	446.0	105.5	76.3%	136,800	
99	Evergreen Design-Build, Emporia, Kan.	2010	440.0	721.0	-63.9%	107,000	Butler Manufacturing
100	Coleman-Adams Construction Inc., Forest, Va.	1971	422.0	516.0	-22.3%	80,850	Butler Manufacturing