

## 2021 Top Metal Builders By Tonnage

Rank	Company Name	Year Founded	2020 Tonnage	2019 Tonnage	% Change Tonnage	2020 Square Footage	Affiliated Manufacturers
1	Span Construction & Engineering Inc.	1980	22,802.5	26,727.0	-14.7%	4,880,553	Butler Manufacturing
2	Keller Inc.	1960	15,456.0	13,951.0	10.8%	1,889,978	American Buildings Co.
3	Steel Worx Solutions LLC*	2005	14,018.0	12,980.0	8.0%	2,356,952	
4	Fast Track Erectors LLC*	2010	9,700.0	5,225.0	85.6%	1,300,755	American Buildings Co., Metallic Building Co.
5	Crossland Construction Co. Inc.	1977	9,517.8	8,919.0	6.7%	1,903,352	
6	Sure Steel Inc.*	1993	8,165.0	13,659.0	-40.2%	1,183,418	American Buildings Co., Metallic Building Co., NCI Building Systems, Ceco Building Systems, Varco Pruden Buildings
7	Precision Erecting Co. Inc.*	1991	6,300.0	8,644.0	-27.1%	1,574,898	Various
8	The Fleming Construction Group	1946	4,602.0	1,508.0	205.2%	1,252,000	Butler Manufacturing
9	Baker Builders LLC	2013	4,554.0	6,534.8	-30.3%	1,080,640	American Buildings Co., Varco Pruden Buildings
10	Arizona Corporate Builders LLC	2005	4,322.0	2,634.0	64.1%	786,368	Nucor Building Systems, Star Building Systems, Behlen Manufacturing Co.
11	Dunn Building Co. LLC	1878	4,021.0	3,234.0	24.3%	818,789	Varco Pruden Buildings
12	Septagon Construction Co. Inc.	1980	3,648.0	1,750.0	108.5%	N/A	Butler Manufacturing
13	J & M Steel Solutions*	2004	3,559.0	2,465	44.4%	731,995	Nucor Building Systems, Metallic Building Co.
14	Image Building Systems LLC	2006	3,317.0	3,070.0	8.0%	937,770	CBC Steel Buildings, Varco Pruden Buildings
15	Building Innovation Group Inc.	2000	2,950.0	4,575.0	-35.5%	450,000	American Buildings Co., Ceco Building Systems
16	Steel Vision Construction Inc.	2001	2,935.6	3,254.7	-9.8%	590,887	Nucor Building Systems, Behlen Manufacturing Co.
17	Clouse Construction Corp.	1975	2,839.0	1,143.0	148.4%	596,846	Butler Manufacturing
18	Norsteel Building Systems Ltd.	1992	2,635.0	1,612.0	63.5%	389,473	Nucor Building Systems, Behlen Manufacturing Co.
19	Patterson Horth Inc.	1975	2,622.0	276.0	850.0%	496,954	Nucor Building Systems
20	Pioneer Construction	1933	2,549.0	967.0	163.6%	177,385	Varco Pruden Buildings
21	Rudolph Libbe Inc.	1955	2,517.0	2,754.0	-8.6%	671,510	Varco Pruden Buildings
22	Steelsmith Inc.	2013	2,241.0	2,445.0	-8.3%	583,716	Nucor Building Systems, American Buildings Co., Corle Building Systems
23	Lefever Building Systems	1987	2,214.4	N/A	N/A	N/A	Varco Pruden Buildings
24	Briner Building Inc.	1969	2,200.0	1,800.0	22.2%	364,600	Butler Manufacturing
25	C. Tucker Cope & Associates Inc.	1985	2,196.0	N/A	N/A	507,593	American Buildings Co., Corle Building Systems, Sukup Buildings
26	Vanston/O'Brien-Wolverine Steel Erectors	1982	2,189.0	953.0	129.7%	339,161	Varco Pruden Buildings
27	Design Systems Builders LLC	1976	2,025.0	2,394.0	-15.4%	1,200,000	Butler Manufacturing
28	SEA CON LLC	1976	1,837.0	1,967.0	-6.6%	256,002	Nucor Building Systems, GEM Building Systems, Metallic Building Co.
29	Revere Steel	2019	1,830.9	1,022.8	79.0%	461,462	Nucor Building Systems, Corle Building Systems
30	Harman Construction	1985	1,760.0	360.0	388.9%	252,320	Butler Manufacturing
31	Foundation Steel	2008	1,728.0	N/A	N/A	428,250	Kirby Building Systems
32	Brett Construction Co.	1989	1,725.0	1,488.0	15.9%	494,785	Varco Pruden Buildings
33	Russell P. LeFrois Builder Inc.	1947	1,722.0	1,950.0	-11.7%	630,700	Butler Manufacturing
34	Heath Steel LLC	2009	1,636.0	1,396.0	17.2%	225,987	Chief Buildings
35	Ironhide Construction Inc.	2008	1,622.6	N/A	N/A	279,710	Chief Buildings
36	Ultimate Steel Erection Inc.*	2001	1,605.4	1,392.0	15.3%	304,578	Nucor Building Systems
37	Steinberger Construction Inc.	1945	1,568.0	1,524.0	2.9%	455,000	Butler Manufacturing
38	Buildings By Design	2004	1,525.0	1,430.0	6.6%	330,793	Chief Buildings
39	BahnMiller Construction Inc.*	2006	1,502.6	350.0	329.3%	535,552	Nucor Building Systems, Star Building Systems, Ceco Building Systems
40	Chestnut Oak Construction LLC*	2016	1,438.0	N/A	N/A	374,580	Nucor Building Systems
41	Walker Design & Construction	1990	1,373.0	819.0	67.6%	155,800	Butler Manufacturing
42	Scenic Ridge Co.	1989	1,273.4	1,976.7	-35.6%	390,841	Metallic Building Co., Corle Building Systems
43	Jensen Builders Ltd.	1983	1,232.0	1,949.0	-36.8%	342,450	Chief Buildings
44	NuAge Builders	2018	1,219.0	617.2	97.5%	358,057	Behlen Manufacturing Co., Varco Pruden Buildings
45	Felderman Design-Build	1975	1,217.0	294.0	313.9%	504,205	Nucor Building Systems
46	Epic Construction	2002	1,206.0	1,180.0	2.2%	326,443	Nucor Building Systems, Varco Pruden Buildings
47	Campbell Construction Inc.	1953	1,204.0	798.0	50.9%	293,619	Butler Manufacturing
48	North Valley Building Systems Inc.	1972	1,159.0	1,247.0	-7.1%	N/A	Butler Manufacturing
49	Hoover Building Specialists LLC	2001	1,149.0	1,426.0	-19.4%	270,746	Corle Building Systems
50	Bobbitt Construction	1946	1,139.0	1,644.0	-30.7%	226,316	Butler Manufacturing
51	Brevard Constructors Inc.	1982	1,029.0	118.5	768.7%	227,600	Nucor Building Systems
52	CHG Building Systems Inc.	1987	1,017.0	1,241.0	-18.0%	241,273	Varco Pruden Buildings
53	Systems West Inc.	1967	1,012.0	417.0	142.7%	192,600	
54	Lock Steel Building Co.	1946	1,003.0	1,114.0	-10.0%	464,165	American Buildings Co., Varco Pruden Buildings
55	Cedar Falls Building Systems Inc.	1999	991.0	N/A	N/A	N/A	Butler Manufacturing
56	Bill Adams Construction Inc.	1981	973.0	248.0	292.3%	351,500	American Buildings Co.
57	PHI Construction Inc.	1992	971.0	354.0	174.3%	157,000	Varco Pruden Buildings
58	Fleming West LLC	1997	951.0	600.0	58.5%	N/A	Butler Manufacturing
59	M-Mig Construction Inc.	2005	931.0	508.0	83.3%	612,370	CBC Steel Buildings, NCI Building Systems
60	Riedel-Wilks Building Structures Inc.	1978	879.0	602.0	46.0%	246,551	Parkline Buildings, Varco Pruden Buildings
61	Fabri Steel West Inc.	1998	870.0	250.0	248.0%	435,000	Nucor Building Systems, Metallic Building Co.

\* Metal Building Erector

## 2021 Top Metal Builders By Tonnage

Rank	Company Name	Year Founded	2020 Tonnage	2019 Tonnage	% Change Tonnage	2020 Square Footage	Affiliated Manufacturers
62	Keystone Steel Structures	2001	834.1	932.6	-10.6%	254,655	Kirby Building Systems, Whirlwind Steel Buildings, A&S Building Systems
63	Cincinnati Commercial Contracting	1979	834.0	569.7	46.4%	200,753	Butler Manufacturing
64	BARNES buildings & management group inc.	1996	831.0	812.0	2.3%	201,911	Metallic Building Co., Cornerstone Building Brands
65	E&L Construction Group Inc.	1953	830.0	671.0	23.7%	328,686	Varco Pruden Buildings
66	Wagner Construction Co. LLC	1989	800.0	369.0	116.8%	234,100	Butler Manufacturing
67	JBS Contracting Inc.	1993	800.0	1,342.0	-40.4%	206,422	Nucor Building Systems, Chief Buildings, NCI Building Systems
68	Miedema Metal Building Systems Inc.	1972	767.0	645.0	18.9%	471,110	Kirby Building Systems
69	Avis Construction Co. Inc.	1977	758.8	N/A	N/A	N/A	Butler Manufacturing
70	T. Viole Construction Co. Inc.	1958	756.0	1,202.0	-37.1%	N/A	Butler Manufacturing
71	Rainwater Construction Co.	1958	725.0	300.0	141.7%	N/A	Butler Manufacturing
72	Grace Construction Management Co. LLC	2007	716.0	270.0	165.2%	110,000	Butler Manufacturing
73	FED Corp.	1980	701.8	628.2	11.7%	160,432	Nucor Building Systems, Chief Buildings
74	Grassmere Construction Ltd.	1989	697.0	N/A	N/A	148,805	Butler Manufacturing, Behlen Manufacturing Co.
75	H&H Structural Contracting Inc.	1989	691.0	1,249.0	-44.7%	131,000	Ceco Building Systems, A&S Building Systems
76	a.j. Veneklasen Inc.	1976	665.0	876.0	-24.1%	133,698	Varco Pruden Buildings, Kirby Building Systems
77	Ayars & Ayars Inc.	1985	658.1	753.0	-12.6%	197,077	Butler Manufacturing
78	Redhawk Metal Buildings LLC	2016	656.0	905.0	-27.5%	129,287	Nucor Building Systems
79	Systems West Construction	1979	637.0	541.0	17.7%	225,000	Butler Manufacturing
80	Force Construction Co. Inc.	1946	634.0	1,603.0	-60.4%	309,067	Butler Manufacturing, Nucor Building Systems
81	Jones Contracting Inc.	2001	616.7	563.2	9.5%	153,736	Schulte Building Systems Inc.
82	Bighorn Steel Buildings Inc.	2012	592.7	215.3	175.3%	167,016	Nucor Building Systems, Corle Building Systems, Sentinel Building Systems
83	James Ware Construction Inc.	1974	571.0	855.0	-33.2%	173,743	Butler Manufacturing
84	Bob Breeding General Contractors LLC	1969	568.0	702.0	-19.1%	130,656	Nucor Building Systems, American Buildings Co., Star Building Systems, A&S Building Systems
85	Fairchance Construction Co.	1916	553.0	31.0	1683.9%	182,750	Butler Manufacturing
86	Kent Design Build Inc.	1996	516.0	70.0	637.1%	116,418	Butler Manufacturing
87	J. Shoffner General Contractor Inc.	1995	502.5	2,098.1	-76.1%	74,277	Nucor Building Systems
88	Northwest Builders Inc.	1970	500.0	675.0	-25.9%	200,000	Butler Manufacturing
89	Kirkland Inc.	1978	494.0	N/A	N/A	128,000	
90	M & F Litteken Co.	1912	485.0	505.0	-4.0%	127,500	Varco Pruden Buildings
91	King Construction	1947	480.0	N/A	N/A	N/A	Butler Manufacturing
92	EPOC Construction Inc.	2001	472.0	700.0	-32.6%	112,101	Varco Pruden Buildings
93	Dublin Building Systems	1969	467.0	1,168.0	-60.0%	155,685	Varco Pruden Buildings
94	Engineered Buildings Inc.	1988	457.0	323.0	41.5%	169,856	Butler Manufacturing
95	CRF Metal Works LLC	2008	456.0	890.0	-48.8%	115,135	Nucor Building Systems
96	W.K. Thomas and Associates	1974	455.0	273.0	66.7%	155,310	Butler Manufacturing
97	Beaver Constructors Inc.	2011	453.0	904.0	-49.9%	110,961	Varco Pruden Buildings
98	Construction Management Inc.	1976	453.0	491.0	-7.7%	94,768	Butler Manufacturing
99	Halme Builders Inc.	2003	450.0	230.0	95.7%	89,000	Nucor Building Systems, Behlen Manufacturing Co.
100	Pat Munger Construction Co. Inc.	1968	444.0	412.0	7.8%	139,740	Varco Pruden Buildings
101	5H Construction	2015	440.0	500.0	-12.0%	440,000	American Buildings Co.
102	Pre-Con Builders Ltd.	1986	425.0	612.0	-30.6%	71,300	Butler Manufacturing
103	Guardian Construction	1973	423.0	507.0	-16.6%	129,377	Butler Manufacturing
104	Industrial Building Systems	1995	413.0	793.0	-47.9%	98,755	Varco Pruden Buildings
105	Patco Construction Inc.	1987	413.0	723.0	-42.9%	85,334	Varco Pruden Buildings
106	Heimburger Construction Inc.	1978	396.0	N/A	N/A	110,000	Butler Manufacturing
107	Cook & Krupa LLC	1962	357.0	N/A	N/A	200,000	Butler Manufacturing
108	Schwisow Construction Inc.	1985	338.0	666.0	-49.2%	178,829	Varco Pruden Buildings
109	Weaver Commercial Contractor Inc.	1999	337.1	226.0	49.2%	85,710	Nucor Building Systems
110	A.B. Goodrich Contracting LLC	2006	300.0	250.0	20.0%	79,000	American Buildings Co.
111	WS Construction Management LLC	2008	249.2	288.7	-13.7%	49,855	American Buildings Co.
112	Lambert Commercial Construction	2005	200.0	100.0	100.0%	200,000	Butler Manufacturing
113	Bel-Con Design-Builders Ltd.	1973	170.0	615.0	-72.4%	30,000	Butler Manufacturing
114	LaFave's Construction Co. Inc.	1982	44.0	8.1	443.2%	76,350	Metallic Building Co., Kirby Building Systems