

Rank	Company Name	Location	Year Founded	2013 Footage	2012 Footage	% Change Footage	2013 Tonnage	Affiliated Manufacturer
1	Eastern Corp.	Marietta, Ga.	1998	1,500,000	1,200,000	25.00%	8,000	AMS, Berridge Manufacturing, DMI, MBCI, IMETCO, The Garland Co.
2	MarKim Erection Co.	Burlington, N.C.	1983	1,435,384	1,038,184	38.30%	N/A	Nucor Building Systems, Chief Industries, Varco Pruden, Ceco Building Systems
3	A-Lert Roof Systems, a division of Centurion Industries Inc.	New Braunfels, Texas	1976	1,391,520	1,296,480	7.30%	2,129	A-Lert Roof Systems
4	Distinctive Roofing Systems LLC	Weatherford, Texas	2000	816,000	856,000	-4.70%	1	Berridge Manufacturing
5	Metalmaster Roofmaster	McHenry, Ill.	1977	571,782	424,300	34.80%	714,728	Berridge Manufacturing, Firestone Building Products, Metl-Span, Green Span Profiles, McElroy Metal, Fabral, Petersen Aluminum Corp., Englert Inc.
6	LaFave's Construction	Landis, N.C.	1982	452,006	283,172	59.60%	310	MBCI, McElroy Metal, AIM, CMP
7	DKG & Associates Inc.	Albuquerque, N.M.	1997	400,000	235,000	70.20%	N/A	Firestone Building Products, IMETCO, Englert Inc., Sheffield Metals, Fabral, Rollfab Metal Products
8	Hippo Roofing LLC	Melbourne, Fla	2008	301,300	254,211	18.50%	N/A	Isaiah Industries, Classic Metal Roofing Systems, Kassel & Irons, Fabral, Gulf Coast Supply and Manufacturing, Future Roof
9	Absolute Metal Roofs	Wilmington, N.C.	2010	285,000	210,000	35.70%	99	Coastal Metal Services, Consolidated Metal Products
10	Bristol Engineered Metals LLC	Duluth, Ga.	1999	211,200	204,000	3.50%	N/A	
11	McKee Construction Co.	Sanford, Fla.	1973	153,184	118,178	29.60%	90	MBCI
12	Rainier View Construction & Roofing	Auburn, Wash.	1993	94,050	78,500	19.80%	N/A	Classic Metal Roofing, Taylor Metal
13	Saga Roofing & Construction Inc.	Broken Arrow, Okla.	1998	60,000	25,000	140.00%	N/A	McElroy Metal, Petersen Aluminum Corp., Berridge Manufacturing
14	Branco Enterprises Inc.	Neosha, Mo.	1933	50,440	42,120	19.80%	N/A	Butler Manufacturing
15	Action Roofing Inc.	Torrance, Calif.	1979	23,384	31,011	-24.60%	N/A	GAF-Elk products
16	Bend-Fab Sheet Metal Roofing	Milton, Pa.	1996	12,000	12,000	0.00%	60,000	N/A