

**SPECIAL REPORT Top Metal Builders Rank by Tonnage**

Rank	Company Name/Location	Year Founded	2013 Tonnage	2012 Tonnage	% Change Tonnage	2013 Sq. Footage	Affiliated Manufacturer
1	Span Construction & Engineering Inc., Madera, Calif.	1980	21,902.0	18,631.0	17.6%	6,174,060	Varco Pruden Buildings, Butler Manufacturing
2	Blaine Construction Corp., Knoxville, Tenn.	1969	13,581.0	16,782.0	-19.1%	1,336,373	Varco Pruden Buildings
3	Keller Inc., Kaukauna, Wis.	1960	8,182.0	8,652.0	-5.4%	1,069,785	American Buildings Co.
4	J & M Steel Solutions Inc., Lehi, Utah	2004	7,215.0	5,545.0	30.1%	1,464,160	Nucor Building Systems, Metallic Building Co.
5	Arco Building Systems Inc., Norcross, Ga.	1979	6,200.0	5,375.0	15.3%	2,475,000	Various
6	Ferguson Construction Co., Sidney, Ohio	1920	4,421.0	2,030.0	117.8%	1,242,150	Nucor Building Systems
7	Fleming Building Co. Inc., Tulsa, Okla.	1946	3,840.0	2,732.5	40.5%	905,000	Butler Manufacturing and others
8	Crossland Construction Co. Inc., Columbus, Kan.	1978	3,231.0	5,476.3	-41.0%	931,192	
9	T. Violé Construction Co. Inc., Tarzana, Calif.	1958	3,100.0	285.0	987.7%	595,000	Butler Manufacturing
10	Brown Builders Inc., Bossier City, La.	1971	2,875.0	430.0	568.6%	N/A	Butler Manufacturing
11	a.j. Veneklasen Inc., Grand Rapids, Mich.	1978	2,831.0	1,274.0	122.2%	1,049,541	Varco Pruden Buildings
12	Steel Nation Inc., dba Steel Nation Steel Buildings, Washington, Pa.	2008	2,728.0	2,552.0	6.9%	476,552	Corle Building Systems
13	Briner Building Inc., Bluffton, Ind.	1969	2,506.0	362.0	592.3%	803,080	Butler Manufacturing
14	Design Systems Builders Inc., Nashville, Tenn.	1958	2,473.0	2,138.0	15.7%	976,500	Butler Manufacturing
15	Septagon Construction Co. Inc., Sedalia, Mo.	1980	2,291.0	1,255.0	82.5%	N/A	Butler Manufacturing
16	Brett Construction Co., Lexington, Ky.	1986	2,220.0	1,136.0	95.4%	842,437	Varco Pruden Buildings
17	SEA CON LLC, Issaquah, Wash.	1976	2,199.0	753.0	192.0%	5,752,650	
18	Norsteel Buildings Ltd., Markham, Ontario, Canada	2001	2,125.0	2,885.0	-26.3%	415,000	Varco Pruden Buildings
19	Building Innovation Group Inc., East Rochester, N.Y.	2000	2,124.0	854.0	148.7%	366,904	Ceco Building Systems
20	Garner Brothers Co., Rome, Ga.	1956	2,047.8	338.8	504.5%	123,764	Butler Manufacturing
21	Met-Con Construction Inc., Faribault, Minn.	1978	1,990.0	390.0	410.3%	709,600	Butler Manufacturing
22	Lefever Building Systems, Golden, Colo.	1984	1,903.0	732.0	160.0%	360,967	
23	Russell P. LeFrois Builder Inc., Henrietta, N.Y.	1947	1,665.0	1,695.0	-1.8%	478,000	Butler Manufacturing
24	BARNES buildings & management group inc., Weymouth, Mass.	1996	1,603.1	1,958.5	-18.1%	219,440	Metallic Building Co.
25	Ultimate Steel Erection Inc., Rexburg, Idaho	2001	1,553.0	935.0	66.1%	366,616	Nucor Building Systems, Metallic Building Co.
26	BCM Construction, Chico, Calif.	1995	1,548.0	190.0	5.5%	533,105	CBC Steel Buildings
27	Steel Vision Construction Inc., Rigby, Idaho	2001	1,503.6	1,747.6	-14.0%	509,413	Behlen Manufacturing Co.
28	VIP Structures, Syracuse, N.Y.	1975	1,461.0	1,627.0	-10.2%	405,364	Varco Pruden Buildings
29	JDG Construction, North Vancouver, British Columbia, Canada	1985	1,446.0	121.0	-30.8%	120,907	CBC Steel Buildings
30	Norsteel Building Systems Ltd., West Kelowna, British Columbia, Canada	1992	1,437.0	806.0	78.3%	332,956	Behlen Building Systems, Varco Pruden Buildings, Nucor Building Systems
31	Arizona Corporate Builders LLC, Tempe, Ariz.	2005	1,435.9	1,354.0	6.0%	185,041	Nucor Building Systems
32	Design & Build Corp., Fishers, Ind.	1968	1,394.0	487.0	186.2%	N/A	Butler Manufacturing
33	US Erectors Inc., Des Moines, Iowa	2004	1,391.9	326.6	326.2%	397,592	Varco Pruden Buildings
34	Scenic Ridge Company, Gordonville, Pa.	1989	1,326.0	1,416.0	-41.0%	262,250	Various
35	JBS Contracting Inc., Mt. Pleasant, Mich.	1993	1,314.0	1,109.0	18.5%	885,813	Chief Buildings, Nucor Building Systems
36	Innovative Steel Ltd., Vancouver, British Columbia, Canada		1,242.0	333.0	186.2%	82,153	CBC Steel Buildings
37	Continental Engineering & Construction Inc., Salt Lake City	1961	1,236.0	1,118.0	10.6%	183,538	Nucor Building Systems
38	Schwisow Construction Inc., Lincoln, Neb.	1985	1,191.0	256.0	365.2%	348,620	Varco Pruden Buildings
39	Greystone Construction Co., Shakopee, Minn.	1987	1,176.2	1,396.1	-15.7%	266,466	Behlen Manufacturing Co., Nucor Building Systems
40	Hoover Building Specialists LLC, Honey Brook, Pa.	2001	1,148.1	986.7	16.4%	278,078	Corle Building Systems, American Buildings Co.
41	Chapple Design Build, Roselle, Ill.	1949	1,138.0	397.0	186.6%	N/A	Butler Manufacturing
42	Campbell Construction Inc., Wooster, Ohio	1953	1,126.0	463.0	143.2%	252,254	Butler Manufacturing
43	Image Building Systems LLC, Scottsdale, Ariz.	2007	1,105.0	709.0	55.9%	230,300	Star Building Systems, American Buildings Co.
44	Mid-States Construction Inc., Elkhart, Ind.	1975	1,103.9	1,418.6	-22.2%	432,719	Nucor Building Systems
45	Hammers Construction Inc., Perham, Minn.	1956	1,096.2	902.0	21.5%	278,122	Metallic Building Co.
46	Clouse Construction Corp., New Riegel, Ohio	1975	1,078.0	856.0	25.9%	282,374	Butler Manufacturing
47	Pat Munger Construction Co. Inc., Branford, Conn.	1968	1,057.0	533.0	98.3%	195,181	Varco Pruden Buildings
48	Dublin Building Systems, Dublin, Ohio	1970	1,035.0	459.0	125.5%	584,334	Varco Pruden Buildings
49	James Ware Construction Inc., Sturgis, Mich.	1974	1,028.0	387.0	165.6%	282,744	Butler Manufacturing
50	Teton West of Washington, Pasco, Wash.		980.0	1,443.0	42.5%	205,513	CBC Steel Buildings

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51	Freeman Building Systems, Wooster, Ohio	1992	968.0	285.0	239.6%	146	Butler Manufacturing
52	A. B. Systems Inc., Rochester, Minn.	1972	948.0	359.0	164.1%	233,165	Varco Pruden Buildings
53	Jensen Builders Ltd., Fort Dodge, Iowa	1983	930.0	1,446.0	-35.7%	347,377	Chief Buildings
54	A-Lert Building Systems, a division of Centurion Industries Inc., New Braunfels, Texas	1976	908.0	825.0	10.1%	454,035	A-Lert Building Systems
55	Jim Cooper Construction Co. Inc., Birmingham, Ala.	1991	886.0	424.0	109.0%	248,783	Nucor Building Systems
56	Christensen Construction & Design Co. Inc., Estherville, Iowa	1969	881.0	954.0	-7.7%	150,593	Butler Manufacturing
57	Borghesi Building & Engineering Co. Inc., Torrington, Conn.	1942	861.0	184.0	367.9%	157,134	Butler Manufacturing
58	Modern Building Inc., Chico, Calif.	1946	857.4	1,729.9	-50.4%	290,621	Varco Pruden Buildings
59	Marcus Building Systems, Hollister, Calif.	1985	856.0	32.0	-28.7%	153,724	CBC Steel Buildings
60	Fox Building Co. Inc., Norcross, Ga.	1985	852.0	328.0	159.8%	168,297	Nucor Building Systems
61	Northwest Contracting Inc., Bismarck, N.D.	1983	838.0	640.0	30.9%	N/A	Butler Manufacturing
62	Cannon Building Systems, Lenexa, Kan.	1997	819.0	384.0	113.3%	234,267	Varco Pruden Buildings
63	North Valley Building Systems Inc., Chico, Calif.	1972	815.0	679.7	19.9%	N/A	Butler Manufacturing
64	Kessel Construction Inc., Bradford, Pa.	1934	778.0	552.0	40.9%	161,000	Butler Manufacturing
65	Raeco Builders LLC, Parker, S.D.	2009	776.6	519.9	49.4%	195,425	Nurcor Building Systems
66	New-Belle Construction Inc., Vernon, Pa.	1987	776.0	155.0	400.6%	217,200	Butler Manufacturing
67	Russell, Davenport, Iowa	1983	755.4	350.0	115.9%	213,440	
68	Rhoads & Johnson LLC, Fenton, Mich.	1902	742.0	N/A	N/A	148,000	Butler Manufacturing
69	CME Corp., Fort Wayne, Ind.	1972	736.0	1,732.0	-57.5%	633,781	Varco Pruden Buildings
70	J.A. Wagner Construction Inc., Elkhart, Ind.	1972	735.0	341.0	115.5%	N/A	Butler Manufacturing
71	Ormaza Construction Inc., Elko, Nev.	1963	731.0	185.0	295.1%	92,000	Butler Manufacturing
72	Tedesco Construction Services Inc., Niagara Falls, N.Y.	2006	729.0	554.0	31.6%	149,643	Varco Pruden Buildings
73	Moltus Building Group, Midland, Mich.	2013	724.8	N/A	N/A	181,442	Metallic Building Co.
74	System Builders Inc., Saint Joseph, Mo.	1974	700.0	325.0	115.4%	182,558	Varco Pruden Buildings
75	Riedel-Wilks Building Structures Inc., Huntington, W.Va.	1978	672.0	1,450.0	-53.7%	146,136	Varco Pruden Buildings
76	Champion Contractors Inc., Sacramento, Calif.	1979	664.0	152.0	336.8%	141,000	Butler Manufacturing
77	Green Horizon Construction LLC, Bayville, N.J.	2010	651.0	457.0	42.5%	215,653	A&S Building Systems, Nucor Building Systems
78	Kirby Structures Ltd., Oshawa, Ontario, Canada	1980	639.0	93.0	587.1%	124,643	Varco Pruden Buildings
79	Epic Construction, Kieler, Wis.	2002	637.0	692.0	-7.9%	151,970	Varco Pruden Buildings
80	LBM Construction Inc., Orchard Park, N.Y.	1977	629.0	415.0	51.6%	N/A	Butler Manufacturing
81	Systems West LLC, Yakima, Wash.	1979	625.0	370.0	68.9%	N/A	Butler Manufacturing
82	Arctic Fox, Wasilla, Alaska		621.0	707.0	10.0%	126,370	CBC Steel Buildings
83	MMS Northeast Inc., Hampton Falls, N.H.	2000	619.9	563.3	10.0%	168,504	Chief Buildings
84	Branch Daffan, Manassas, Va.	1963	582.4	13.0	4380.0%	156,497	Ceco Building Systems, Nucor Building Systems
85	Maine Coast Construction Corp., Camden, Maine	1968	580.0	175.0	231.4%	163,472	Varco Pruden Buildings
86	CHG Building Systems Inc., Renton, Wash.	1987	577.0	551.0	4.7%	130,060	Varco Pruden Buildings
87	Dunn Building Co., Birmingham, Ala.	1878	556.0	765.0	-27.3%	289,638	Varco Pruden Buildings
88	C. Tucker Cope & Associates Inc., Columbiana, Ohio	1978	540.5	573.4	-5.7%	129,458	American Buildings Co.
89	J & F Construction & Development Inc., Bucyrus, Ohio	1977	508.0	890.0	-42.9%	N/A	
90	Rudolph Libbe Inc., Walbridge, Ohio	1955	504.0	594.0	-15.2%	144,775	Varco Pruden Buildings
91	Canco General Contractors Inc., Plant City, Fla.	1986	469.0	1,265.0	-62.9%	163,818	Varco Pruden Buildings
92	M & F Litteken Co., Wichita Falls, Texas	1912	465.0	605.0	-23.1%	141,850	Varco Pruden Buildings
93	S. C. Hondros & Associates Inc., Charlotte, N.C.	1970	442.1	178.5	147.7%	157,145	Nucor Building Systems
94	Cincinnati Commercial Contracting, Cincinnati	1979	441.0	637.0	-30.8%	117,379	Butler Manufacturing
95	Charles A. Gaetano Construction Corp., Utica, N.Y.	1960	440.0	417.0	5.5%	81,000	Butler Manufacturing
96	Jack Bays Inc., McLean, Va.	1961	439.0	335.0	31.0%	N/A	American Buildings Co.
97	Rainwater Construction Co., Atlanta	1958	423.0	1,040.0	-59.3%	N/A	Butler Manufacturing
98	Stocks & Taylor Construction Inc., Washington, N.C.	2010	411.0	362.0	13.5%	128,600	A&S Building Systems
99	All Steel Building Co., Glenpool, Okla.	1976	394.0	151.0	160.9%	80,281	Nucor Building Systems
100	JO Construction, Mentor, Ohio	1993	379.0	153.0	147.7%	150,935	